

感谢您使用我们的产品，为了您能够安全使用这款新产品，请在使用前仔细阅读使用书。请保管此说明书以备将来使用。请勿随意尝试拆卸或改装本机！

Thank you for using our products. For the safe use of this new product, before operating this unit, please read these instructions completely and save this manual for future use. Please do not attempt to disassemble or modified the machine!

产品示意图 SCHEMATIC DIAGRAM



1. 贴合压力表/Fitting pressure
2. 参数显示区/Parameter display area
3. 除泡压力表/pressure removal
4. 贴合仓自动锁扣/Fitting warehouse automatic lock
5. 贴合仓密封胶/Fitting warehouse seal
6. 贴合压力调节/Lamination pressure adjust
7. 除泡机压力调节/Bubble remover pressure adjuster
8. 排水口/Outfall

操作界面介绍：



1. 贴合模式Laminating
2. 除泡模式Bubble
3. 一体模式Both
4. 时间设定Time
5. 温度Temperature
6. 英文English

操作说明 INSTRUCTIONS



1. 通电后，预热5至10分钟，等贴合仓温度加热到设定值再进行自动贴合或单独除泡操作。如不需要温度要求可直接进行自动贴合或除泡操作。
2. 打开机器门
3. 把已经贴了OCA的手机液晶屏或者盖板放在专用垫子上，盖板朝上。
4. 选择需要使用的模式后，设置工作时间参数。
5. 按启动键。
6. 静待机器工作完成后，打开机器门。
7. 取出贴好的手机液晶屏或者盖板。
8. 关上机器门。

1. After power on, preheat for 5 to 10 minutes, and then conduct automatic lamination or separate defoaming operation after the lamination chamber temperature is heated to the set value. If temperature requirement is not required, automatic lamination or defoaming operation can be carried out directly

2. Open the machine door.
3. Put the affixed LCD or the glass with OCA on the special mat.
4. Select the working mode and then set up the working time.
5. Press the start button.
6. After the operation finished, open the machine door.
7. Take out the affixed LCD, the affixed glass and the special mat.
8. Close the machine door.

屏幕类别 Screen Items	OCA贴合时间 OCA Laminating Time	LCD贴合时间 LCD Laminating Time	OCA贴合压力值 OCA Laminating Pressure Value	LCD贴合压力值 LCD Laminating Pressure Value	OCA除泡压力值 OCA Bubble Exhaust Pressure Value	LCD除泡压力值 LCD Bubble Exhaust Pressure Value	贴合温度 Laminating Temperature	除泡温度 Bubble Exhaust Temperature
直屏 Flat Screen	抽真空 Vacuumizing:NO	抽真空 Vacuumizing:40s	/	3bar	6bar	6bar	LCD:45°C	LCD:45°C
	贴合 Laminating:NO	贴合 Laminating:40s						
	除泡 Removing bubble:180s	除泡 Removing bubble:300s						

二、产品特点PRODUCT FEATURES

1. 1.13英寸超大贴合区，可贴合各种型号直屏和iPad。
2. 配置自动气锁，无需用螺丝上锁。
3. 使用厚铝板，让安全气锁更安全。
4. 配置除泡和贴合压力表，抗震性能超强，更耐用。
5. 人性化气锁，正常运行不受干扰。
6. 简易的UI界面，使操作更简便。

1. 1.13 inches super large bonding area, it can laminate all types of flat screens and iPad. 2. Equipped with the automatic air lock without screws locking. 3. Use thick aluminium plate to make the safety air lock safer. 4. Configured bubble pressure gauge and lamination pressure gauge. It has super aseismic performance and it is more durable. 5. Humanized air lock, normal operation without interference. 6. Simple UI operation interface so the operation is easier.

注意事项Attention:

1. 所有参数更改是有一定范围限制的，超出范围则设置无效。
2. 贴合带支架的苹果屏，可直接贴合（不需要胶膜）。
3. 贴合压力太大容易爆屏，贴合压力太小会影响效果，不低于2公斤，不高于5公斤。
4. 自动扣脱扣后，时间数字停止走动了，工作过程才结束。
5. 工作过程中突然断电，门打不开，通电后，用免除泡贴合或除泡机工作模式，按启动键进入工作状态，等工作过程完成后，会自动脱扣，严禁人为用蛮力脱扣！
6. 为了更稳定的贴合效果，可适当加长除泡时间。
7. 高原地区空气压力较低，贴合压力可适当调高到4至5公斤，效果更稳定。
8. 如有反泡现象，可把温度适当调低一些，或把除泡时间适当缩短一些，确认干胶是否过期。
9. 如果门没合到位，会抽不了真空，直接影响贴合效果。
10. 如果门没合到位，锁扣可能锁不上，也有可能锁到一半的位置，这种情况下，立即点击停止键，停止工作，重新把门合好后再进行操作。

1. All the parameters change is limited, so if the parameter setting out of range is useless.
2. Fit the apple screen with bracket, can be directly attached (no plastic mold required)
3. Too large laminating pressure will damage LCD and too low will affect the results of lamination. It is better to use between 2 kg and 5 kg.
4. After the automatic grip being released, time-digital will stop walking. The working process is done.
5. If the power lost suddenly in the working process and the door is locked. After energizing, you can choose one of working mode to restart the machine. The automatic grip will be released automatically after working process is completed. DO NOT use brute force to open the door if it was locked.
6. You can extend the time of removing bubble appropriately to achieve a more stable laminating effect.
7. The air pressure of the plateau region is low, so you can adjust the laminating pressure to 4-5kg for the more stable laminating effect
8. If the bubble reappear, you can put down the temperature or shorten the time of removing bubble or to confirm whether the glue is overdue or not.
9. If the door doesn't close tightly, it will affect the results of the lamination directly.
10. If the door doesn't close tightly, the shackle can't be locked or just locked to the half of the position. In this addition, you should click STOP button immediately to stop the machine, and close the door again before operate.

电源：AC220V—50Hz
系统控制：智能人机系统
功率：1000w
设备尺寸：400x370x370mm
工作尺寸：180×280mm
贴合方式：气缸平板式
适用尺寸：13寸以下（含13寸）
装箱重量 Packing Weight: 42KG

Power supply: AC220V-50Hz
System Control: Intelligent Human Machine System
Power: 1000w
Equipment size: 400x370x370mm
Working size: 180 × 280mm
Fitting method: cylinder plate type
Applicable size: 13 inches or less (including 13 inches)
Packing Weight: 42KG